

Durethan® B38FKA 000000

PA6

Envalior

Film Extrusion, Unreinforced, Extrusion, Food Contact Quality, Medium Viscosity, Nucleated

ISO 1043 PA6

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	5 / *	cm ³ /10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	2800 / 800	MPa	ISO 527
Yield stress	75 / 35	MPa	ISO 527
Yield strain	4 / 25	%	ISO 527
Nominal strain at break	20 / >50	%	ISO 527
Impact Strength (Charpy), +23°C	no break / no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy), -30°C	no break / no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	5 / 50	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	5 / -	kJ/m ²	ISO 179/1eA
Flexural Modulus (23°C)	2600 / 700	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	7 / 50	kJ/m ²	ISO 180/1A
Notched Impact Strength (Izod)	7 / 7.5	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-
Ball Indentation Hardness	130 / 40	MPa	ISO 2039-1

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	50 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	150 / *	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	80 / *	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB / *	class	UL 94
Thickness tested	1.5 / *	mm	-
Oxygen index	24 / *	%	ISO 4589-1/-2

Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.9 / 18	-	IEC 62631-2-1
Relative permittivity, 1MHz	3.5 / 4	-	IEC 62631-2-1
Volume Resistivity	1E12 / 1E10	Ohm*m	IEC 62631-3-1
Surface Resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric Strength	30 / 35	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Water Absorption	10 / *	%	Sim. to ISO 62
Humidity absorption	3 / *	%	Sim. to ISO 62
Density	1140 / -	kg/m ³	ISO 1183
Bulk density	700	kg/m ³	-

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	260	°C	ISO 294
Injection Molding, mold temperature	40	°C	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-

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Characteristics

Processing

Film Extrusion, Other Extrusion

Features

Nucleated

Delivery form

Pellets

Certifications

Food approval

Injection Molding

PREPROCESSING

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING